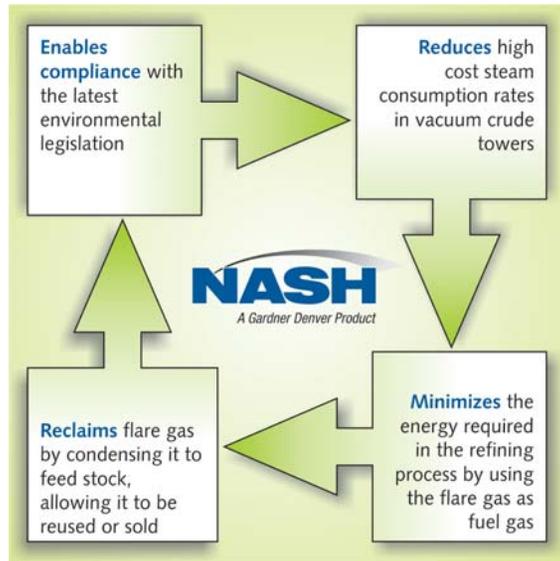


Environmental Solutions - Helping You Comply With EPA and Kyoto Treaty Regulations

Gardner Denver Nash is committed to providing environmentally friendly solutions for your process needs. We want to be your partner in responsible stewardship of the environment and building more profitable refineries.

- **Enables Compliance** with the latest environmental legislation
- **Reduces** high cost steam consumption rates in vacuum crude towers
- **Reclaims** flare gas by condensing it to feed stock, allowing it to be reused or sold
- **Minimizes** the energy required in the refining process by using the flare gas as fuel gas



Gardner
Denver

**Gardner Denver Nash
Houston Sales Center**
2414 Black Gold Court
Houston, TX 77073 U.S.A.
phone: 800 553 NASH
+1 281 821 9514
fax: +1 281 821 9012

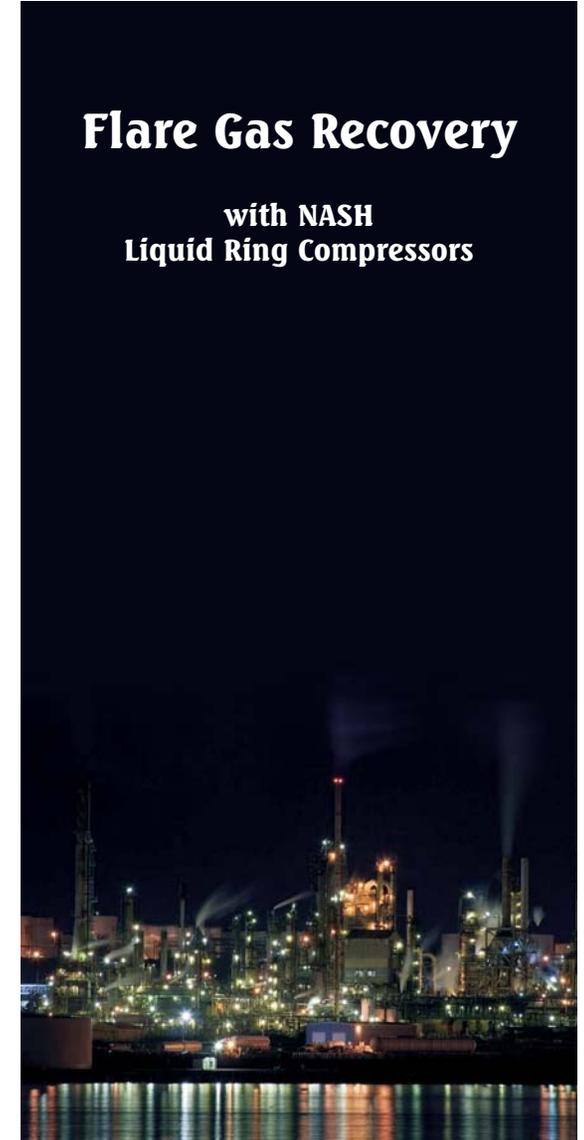
NASH
Div. of Gardner Denver
9 Trefoil Drive
Trumbull, CT 06611 U.S.A.
phone: 800 553 NASH
+1 203 459 3900
fax: +1 203 459 3988
nash@gardnerdenver.com
www.GDNash.com

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Flare Gas Recovery

with **NASH**
Liquid Ring Compressors



Proven Technology - Built From Experience

For over 50 years, Gardner Denver Nash has been providing the most reliable compressors and vacuum pumps designed for refinery requirements. NASH is the industry standard for flare gas recovery, vent gas boosting, vapor recovery (vacuum) and crude tower ejector hybrid systems. Why are we successful? Because we make you successful by eliminating unscheduled down time.

Our vacuum pumps and compressors offer:

- rugged design construction - making them tolerant to carryover from process upsets
- low maintenance requirements - best up-time in the industry
- cool-running - making them ideal for handling the explosive gases found in refinery applications, with pressures up to 215 PSIA (14.8 bar)
- the largest and most experienced technical staff in the industry
- comprehensive value-added centers throughout the world.



NASH HP-9 Compressor Package

NASH NAB Compressor Package

Flare Gas Recovery Compressors

Gardner Denver Nash is committed to helping you meet the stringent environmental legislation which prohibits the flaring of waste gas. Our HP and NAB compressors are the ideal choice for recovering fuel gas and condensing valuable hydrocarbons, making more money for the refinery.

When reviewing the total life cycle cost of a flare gas compressor system, the NASH liquid ring system provides more value and better reliability than any other technology, hands down.

Liquid ring compressors run cool and they clean the gas as they compress it—eliminating the need for downstream aftercondensers and scrubbers. The result is a simpler, more reliable system.

When reviewing the total life cycle cost of a flare gas compressor system, the Nash liquid ring system provides more value and better reliability than any other technology, hands down.

